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gearwheel to approx.
150 ° C (302 ° F) prior
to the installation.

Place the key in the key-
way of the

crankshaft and press
on the gearwheel. Oil

the new main

bearing halves (with
oil hole) and install
them in the block.

Put in the crankshaft.

NOTE! The main
bearing shell at the

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also functions as a
thrust-bearing.

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the cap ...

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crash box Note: The

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fuel system remains
closed. • Z 13 DT/Z
17 DTH • Y 17 DT :
2. Detach ...

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shift) 4. Transmission
type F13+ M = F13+

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